



## Lightweight Aggregate Concrete

Recommended extensions to Model Code 90 Guide

**Identification of research needs Technical report** 

Case studies State-of-art report

## **FOREWORD**

The report "Structural Lightweight Aggregate Concrete: Recommended extensions to Model Code 90" is a Guidance Report, approved by the Council of *fib* in its meeting of 25<sup>th</sup> of March 2000.

In the report it is shown which part of the rules given in the Model Code'90, which has principally been written for normal weight concrete (NWC), can be applied as well to lightweight aggregate concrete (LWAC) and where modifications are necessary. Modified formulations, to enable application to LWAC, have principally been formulated as extensions of existing equations in the Model Code, often by adding conversion factors. In this way design recommendations have been obtained which are consistent with those for normal weight concrete, which is in favour of practical use. Where extensions have been given in the report, these are based on experimental evidence. In this respect there was a liaison with the work carried out in the Brite-Euram Project EuroLightCon, in which part of the members of TG 8.1 were involved. Due to the lack of sufficient experimental evidence in some areas, extensions could not be given for all recommendations of the Model Code. The areas for which this applies, are mentioned in the text. In this respect the report is also a guide for the necessity of further reseach as well.

The Steering Committee of *fib* thanks the members of TG 8.1 who contributed to the valuable work reported in this document.

Shortly before printing this document the sad news was spread that Ivar Holand, Chairman of TG 8.1, and inspirator of the work, passed away. Ivar Holand was a highly estimated person, with excellent capabilities with regard to motivating and leading people. Although retired for already a substantial period, he was still very active in research, specially in high strength concrete and lightweight concrete. He was co-initiator of a number of large conferences and symposia in those areas, including the Symposium on Structural Lightweight Aggregate Concrete to be held in Kristiansand, Norway, on 18-22 June. We are grateful for his many contributions in extending the frontier of knowledge and for the friendship we shared with him.

Joost Walraven May 2000

Chairman of the Steering Committee of fib

## **CONTENTS**

Remark: The arrangement of the contents is based on the objective that the report shall provide suggested extensions to Model Code 90. Thus, all the headings in the report are the same as in Model Code 90. CEB Bulletin 228 [17] was edited according to the same principle, and thus headings in the present report also correspond with those used in Bulletin 228 and allow an easy reference also to Bulletin 228.

Since the suggested extensions refer only to selected chapters and sections in Model Code 90, all headings in MC 90 are not included. Thus, the numbering in the list of contents is in many cases discontinuous, and even more so in the detailed paragraphs.

## **ACRONYMS AND NOTATION**

1	Basis of design	101
	1.1 Requirements and criteria	101
	1.6 Basic design rules	101
2	Material properties	102
	2.1 Concrete classification and constitutive relations	102
	2.2 Reinforcing steel	109
3	General models	109
	3.1 Bond stress-slip relationship	109
	3.2 Tension stiffening effects	110
	3.3 Local compression	110
	3.4 Biaxial compression and tension	111
	3.5 Data for confined concrete	112
	3.9 Concrete-to-concrete friction	112
4	Data for prestressing	114
	4.7 Anchorage and coupling of prestressing forces (Post-tensioning)	114
5	Structural analysis	114
	5.1 General	114
	5.2 Idealization of the structure	114
	5.3 Calculation methods	114
	5.4 Beams and frames	115
	5.5 Slabs	115
	5.6 Deep beams and walls	116
	5.8 Structural effects of time-dependent properties of concrete	116
6	Verification of the ultimate limit states	117
	6.2 Material resistances	117
	6.4 Slabs	117
	6.7 Ultimate limit state of fatigue	118
7	Verification of serviceability limit states	118
	7.1 Requirements	118
	7.2 Design criteria	118
	7.3 Stress limitation	118
	7.4 Limit state of cracking	118

8	Durability	119
	8.2 Deterioration mechanisms	119
	8.4 Durability design criteria	119
9	Detailing	120
	9.1 Anchorages, splicing, arrangement	120
10	Limit measures	
11	Practical construction	
12	Quality assurance and quality control	
13	Maintenance	
14	Precast concrete elements and structures	
App	endix A: Notation	
App	endix B: Terminology on construction works	
App	endix C: Design by testing	
App	endix D: Concrete technology	
d.2	Reference documents	
d.3	Definitions	
<b>d.</b> 5	Classification of concrete	
d.16	Structural lightweight aggregate concrete: special factors	
Refe	rences	